

MITSUBISHI

GT16 MES Interface Function Board
User's Manual

GT16-MESB

Thank you for purchasing the GOT1000 Series.

Prior to use, please read both this manual and detailed manual thoroughly to fully understand the product.

MODEL	GT16-MESB
MODEL CODE	1D7M82
IB(NA)-0800427-A(0808)MEE	

GRAPHIC OPERATION TERMINAL
GOT1000

●SAFETY PRECAUTIONS●

(Always read these precautions before using this equipment.)

Before using this product, please read this manual and the relevant manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly.

The precautions given in this manual are concerned with this product.

In this manual, the safety precautions are ranked as "DANGER" and "CAUTION".

- DANGER** Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
- CAUTION** Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the CAUTION level may lead to a serious accident according to the circumstances. Always follow the precautions of both levels because they are important to personal safety. Please save this manual to make it accessible when required and always forward it to the end user.

[INSTALLING PRECAUTIONS]

DANGER

- Be sure to shut off all phases of the external power supply used by the system before mounting or removing the GOT main unit to/from the panel. Not doing so can cause an electric shock, unit failure or malfunction.
- When installing this unit, wear an earth band, etc. to avoid the static electricity which can cause a unit destruction.

CAUTION

- Use this unit in the environment given in the general specifications of the GT16 User's Manual. Not doing so can cause an electric shock, fire, malfunction or product damage or deterioration.
- When installing this unit to the GOT, fit it to the option function board interface of the GOT and tighten the mounting screws in the specified torque range. Undertightening can cause a malfunction due to the poor connection. Overtightening can cause a failure or malfunction due to the screw or unit damage.

[STARTUP AND MAINTENANCE PRECAUTIONS]

CAUTION

- Do not disassemble or modify any unit. This will cause failure, malfunction, injuries, or fire.
- Do not touch the conductive areas and electronic parts of this unit directly. Doing so can cause a unit malfunction or failure.
- Always make sure to touch the grounded metal to discharge the electricity charged in the body, etc., before touching the unit. Failure to do so may cause a failure or malfunctions of the unit.

[DISPOSAL PRECAUTIONS]

CAUTION

- Dispose of this product as industrial waste.

[TRANSPORTATION PRECAUTIONS]

CAUTION

- Make sure to transport the GOT main unit and/or relevant unit(s) in the manner they will not be exposed to the impact exceeding the impact resistance described in the general specifications of the GT16 User's Manual, as they are precision devices. Failure to do so may cause the unit to fail. Check if the unit operates correctly after transportation.

Manuals

The following shows manuals relevant to this product.

Detailed Manual

Manual name	Manual Number (Type code)
GT16 User's Manual (Option)	SH-080778ENG (1D7M88)

Relevant Manuals

For relevant manuals, refer to the PDF manuals stored in the GT Designer2 CD-ROM.

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Packing List

After unpacking the box, check that the following products are included.

Product	Quantity
GT16-MESB	1
Fixing screw (M2.6 screw)	1

1. OVERVIEW

This User's Manual describes GT16 MES interface function board (hereinafter referred to as the MES interface function board). Installation of the MES interface function board expands functions. Refer to the GT16 User's Manual for the applicable GOT, and to GT Designer2 Version □ Screen Design Manual for the expanded functions.

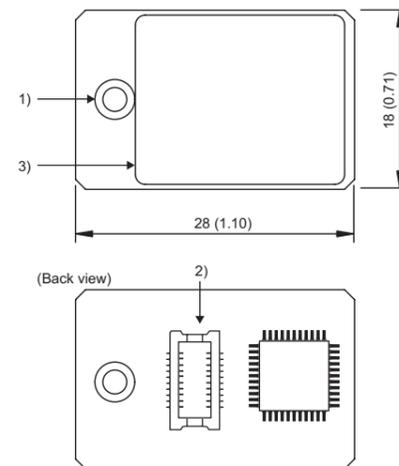
Product	Model	Description
MES interface function board	GT16-MESB	For MES interface function board

2. SPECIFICATIONS

The following shows the performance specifications of the MES interface function board. The general specifications of the MES interface function board are the same as those of the GOT. For the general specifications of the GOT, refer to GT16 User's Manual.

Item	Specifications
	GT16-MESB
Function	Applicable to MES interface function
Internal current consumption (3.3VDC)	0.012A
Weight	0.003kg

3. PART NAMES AND EXTERNAL DIMENSIONS

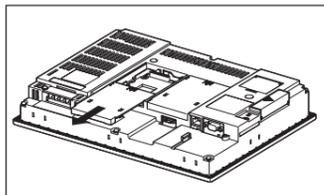


Unit: mm (inch)

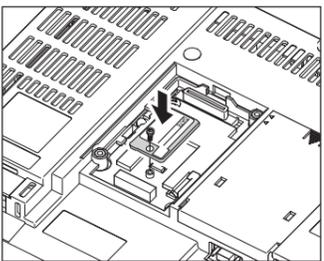
No.	Name	Description
1)	Fixing screw hole	Screw for fixing the unit to the GOT (M2.6 screw)
2)	Connector	For connecting the MES interface function board of the GOT
3)	Rating plate	—

4. INSTALLATION PROCEDURE

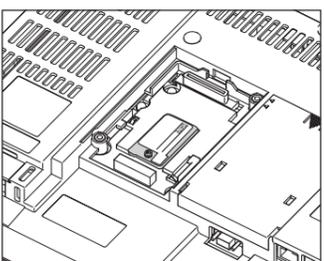
- 1) Turn off the GOT.
- 2) Remove the extension unit cover (Interface 1 side) of the GOT rear face.



- 3) Install the option function to the MES interface function board interface of the GOT. (When the expansion unit is installed on the GOT, remove it before installing the MES Interface function board.)



- 4) Tighten the fixing screw with a torque of 0.25 to 0.35 Nm to fix the unit.



Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Country/Region Sales office/Tel

U.S.A	Mitsubishi Electric Automation Inc. 500 Corporate Woods Parkway Vernon Hills, IL 60061, U.S.A. Tel : +1-847-478-2100
Brazil	MELCO-TEC Rep. Com. e Assessoria Tecnica Ltda. Rua Correia Dias, 184, Edificio Paraiso Trade Center-8 andar Paraiso, Sao Paulo, SP Brazil Tel : +55-11-5908-8331
Germany	Mitsubishi Electric Europe B.V. German Branch Gothaer Strasse 9 D-40880 Ratingen, GERMANY Tel : +49-102-486-0
U.K	Mitsubishi Electric Europe B.V. UK Branch Travellers Lane, Hatfield, Hertfordshire., AL10 8XB, U.K. Tel : +44-1707-276100
Italy	Mitsubishi Electric Europe B.V. Italian Branch Centro Dir. Colleoni, Pal. Perseo-Ingr.2 Via Paracelso 12, I-20041 Agrate Brianza, Milano, Italy Tel : +39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi 76-80, E-08190 Sant Cugat del Valles, Barcelona, Spain Tel : +34-93-565-3131
France	Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, F-92741 Nanterre Cedex, France TEL: +33-1-5568-5568
South Africa	Circuit Breaker Industries Ltd. Private Bag 2016, ZA-1600 Isando, South Africa Tel : +27-11-928-2000
Hong Kong	Mitsubishi Electric Automation (Hong Kong) Ltd. 10th Floor, Manulife Tower, 168 Electric Road, North Point, Hong Kong Tel : +852-2887-8870
China	Mitsubishi Electric Automation (Shanghai) Ltd. 4/F Zhi Fu Plaza, No.80 Xin Chang Road, Shanghai 200003, China Tel : +86-21-6120-0808
Taiwan	Setluyo Enterprise Co., Ltd. 6F No.105 Wu-Kung 3rd.Rd, Wu-Ku Hsiang, Taipei Hsine, Taiwan Tel : +886-2-2299-2499
Korea	Mitsubishi Electric Automation Korea Co., Ltd. 1490-6, Gayang-dong, Gangseo-ku Seoul 157-200, Korea Tel : +82-2-3660-9552
Singapore	Mitsubishi Electric Asia Pte. Ltd. 307 Alexandra Road #05-01/02, Mitsubishi Electric Building, Singapore 159943 Tel : +65-6470-2460
Thailand	Mitsubishi Electric Automation (Thailand) Co., Ltd. Bang-Chan Industrial Estate No.111 Moo 4, Serithai Rd, T.Kanngyao, A.Kannayao, Bangkok 10230 Thailand Tel : +66-2-517-1326
Indonesia	P.T. Autoteknindo Sumber Makmur Muara Karang Selatan, Block A/Utara No.1 Kav. No.11 Kawasan Industri Pergudangan Jakarta - Utara 14440, P.O.Box 5045 Jakarta, 11050 Indonesia Tel : +62-21-6630833
India	Messung Systems Pvt. Ltd. Electronic Sadan NO:III Unit No15, M.I.D.C Bhosari, Pune-411026, India Tel : +91-20-2712-3130
Australia	Mitsubishi Electric Australia Pty. Ltd. 348 Victoria Road, Rydalmere, N.S.W 2116, Australia Tel : +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE: TOKYO BUILDING, 2-7-3 MARINOUCHI, CHYODA-KU, TOKYO 100-8310, JAPAN
NAGOYA WORKS: 1-14, YADA-MINAMI 5-CHOME, HIGASHI-KU, NAGOYA, JAPAN

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Specifications subject to change without notice.
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